



Palmyra, Syria (before ISIS)

**Teach yourself how to build a
Business Case for any industry**
including mining

**1h Hands On Modelling
Cashstream #1 – Revenue**
(including Sales & Operations)

Spend only a few seconds/minutes on each page

This website may contain errors so always check your own work and have it audited by a competent person



The purpose of this module is to model **Cashstream #1: Revenue**

Level 3: Decision making

Level 2: Evaluating the business/project

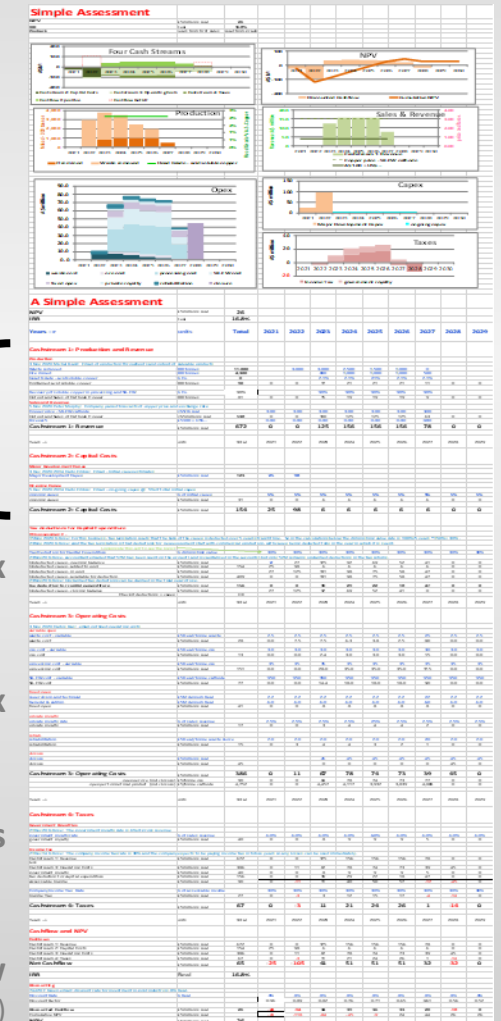
Level 1: Hands-on economic modelling

#2: Capex

#3: Opex

#4: Taxes

Cashflow
(incl NPV)



Cashstream #1: Revenue (including Sales & Output)

A common sequence for a business is to:

1. Develop a marketing strategy which leads to estimates of customers and to a sales plan
2. Use this sales plan to generate a plan for outputs, operations, inputs, stocks, logistics, payment terms, etc
3. Compute the revenue & debtors/accounts receivable and hence the cash received = **Cashstream #1**

Revenue is the most important of the four cashstreams because it must pay for the other three (capex, opex & taxes) plus have a surplus to justify the business.



Cashstream #1: Revenue (including Sales & Output)

Market Experts will make estimates of **sales quantities and of prices**.

Always remember these estimates are **assessments by fallible humans**.

A different set of experts might make significantly different estimates of sales and prices

The Evaluation Specialist must politely investigate the origins, strengths and weaknesses of these estimates so as to be able to:

Interact constructively with the marketing, sales and operations experts

Understand the workings of the whole industry

Work with the experts to generate a full range of possibilities for Revenue – from ‘pessimistic’ through ‘most likely’ to ‘optimistic’.

Understand the likely interaction of increasing/decreasing sales volumes on price

Important: Do not fall into the trap of thinking marketing and sales are external assessments that are outside your territory.

Every important parameter is definitely your task to properly understand and to constructively discuss.



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Here is a simple example of ‘Cashstream #1: Revenue’ where it begins with a sales plan ...

Graphs: Many people first want a quick visual presentation of the sales and revenue. This gives a helicopter view of assumptions and results.

Column Headings: The Years, Units, Total, Year 1, Year 2 etc are entered here in blue font for the first and only time in the entire model.

The column headings in subsequent worksheets are referenced from this row.

Sales: The marketing experts have forecast sales for the three types of units under optimistic conditions. The source of the forecast is recorded in the row above so it can be traced. The sales quantities are fresh data inputs so are in blue. Their sum is in black

Pricing of Units: The marketing experts have forecast prices in Real Terms (no inflation). The source of the forecast and the fresh data inputs are in blue font

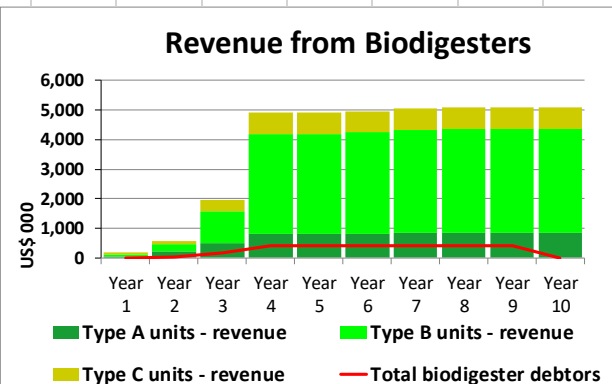
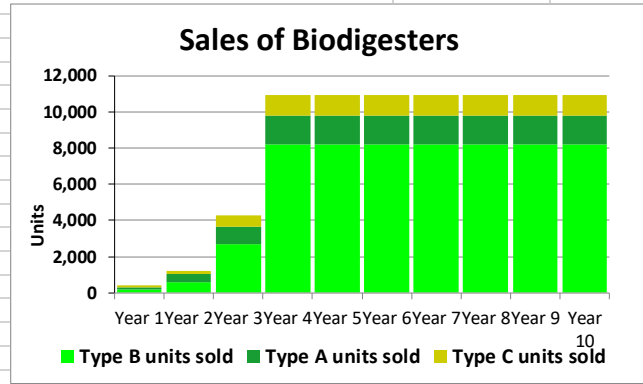
Revenue: This is the Revenue used in Accounting and Tax – computations are in black

Debtors: The source of the estimate and the fresh data inputs are in blue font
Then the debtors and increase/decrease in debtors is computed in black.

Cashstream #1: Revenue: The cash received after debtors is computed in black and becomes the first and most important of the four “Cashstreams”

Business Case for ABC Biodigesters

Cashstream 1: Revenue



Years -->	units	Total	Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8
Sales of units - optimistic case										
1 Aug 20XX: ABC model 'Quarterly Cashflow' Rows 15, 18, 21										
Type A units sold	biodigester units	12,943	136	480	990	1,620	1,620	1,620	1,620	1,620
Type B units sold	biodigester units	60,703	170	560	2,680	8,185	8,185	8,185	8,185	8,185
Type C units sold	biodigester units	8,473	80	160	589	1,092	1,092	1,092	1,092	1,092
Total biodigester units sold	biodigester units	82,118	386	1,200	4,258	10,896	10,896	10,896	10,896	10,896
Pricing of units - optimistic case										
1 Aug 20XX: ABC model 'Quarterly Cashflow' Rows 16, 19, 22										
Type A units - price	US\$ Real/ unit	5,101	499	499	494	504	504	509	519	524
Type B units - price	US\$ Real/ unit	4,181	409	409	405	413	413	417	425	430
Type C units - price	US\$ Real/ unit	6,491	635	635	629	641	641	648	661	667
Revenue - optimistic case										
Type A units - revenue	US\$ 000 Real	6,641	68	240	489	816	816	824	841	849
Type B units - revenue	US\$ 000 Real	25,593	70	229	1,085	3,380	3,380	3,414	3,482	3,517
Type C units - revenue	US\$ 000 Real	5,537	51	102	370	700	700	707	721	729
Total biodigester revenue	US\$ 000 Real	37,771	188	570	1,944	4,897	4,897	4,946	5,045	5,095
Debtors										
3Aug 20XX P Cardin: email of estimates of debtors										
Debtors - days from sale to cash received	days	310	31	31	31	31	31	31	31	31
Total biodigester debtors	US\$ 000 Real		16	48	165	416	416	420	428	433
increase/(decrease) in debtors	US\$ 000 Real		16	32	117	251	0	4	8	4
Revenue as Cash										
Cashstream 1: Revenue	US\$ 000 Real	37,771	172	538	1,827	4,646	4,897	4,941	5,036	5,091
Total			Year 1	Year 2	Year 3	Year 4	Year 5	Year 6	Year 7	Year 8

Here is a simple example of ‘Cashstream #1: Revenue’
where it begins with a production plan rather than with a sales plan

It is typical of a business where the output or production capability is the defining parameter because the market is very large.
It is typical of mining and of small operations in a big market.

This tiny model is a preliminary or concept study to test if the idea deserves further investigation.
The input data is coarse and so the revenue can be no more accurate.
Working stocks, debtors/accounts receivable will be added if the evaluation is progressed to the next level.

Years -->		units	Total	Yr 1	Yr 2	Yr 3	Yr 4	Yr 5	Yr 6
Production									
source of data		Production							
		3 Nov 2020 Michel Basil: Email of production throughputs and output of saleable products							
production data		Waste removed	000 tonnes		3,000	3,000	2,500	1,500	1,000
		Ore mined	000 tonnes			800	1,000	1,000	1,000
		Head Grade - acid soluble copper	% Cu			2.1%	2.1%	2.1%	2.1%
computation		Contained acid soluble copper	000 tonnes	0	0	17	21	21	21
production data		Recovery of soluble copper in processing and SX-EW	% Cu			90%	90%	90%	90%
computation		Output and Sales of Cathode Copper	000 tonnes	0	0	15	19	19	19
Sales and Revenue									
		5 Nov 2020 Peter Murphy: Company paired forecasts of copper price and exchange rate							
production data		Copper price - SX-EW cathode	US\$/lb real	3.00	3.00	3.00	3.00	3.00	3.00
computation		Output and Sales of Cathode Copper	US\$ millions real	0	0	100	125	125	125
		Forex A\$	A\$1.00 = US\$...	0.80	0.80	0.80	0.80	0.80	0.80
Cashstream 1: Revenue (cash)		Cashstream 1: Revenue	A\$ millions real	0	0	125	156	156	156

Here is an example of ‘Cashstream #1: Revenue’ of slightly more complexity: -

As a study advances, the detail inside Cashstream 1 usually will increase as more investigations and analyses are completed.

This example could be a pre-feasibility study that compares alternatives.

In this example, the business imports products A, B and C and on-sells them to its small customers. It incurs tariffs and VAT.

Graphs: Give immediate understanding of the profile of assumed sales, pricing and revenue →

Column Headings: The Years, Units, Total, Year 1, Year 2 etc are entered here in blue font for the first and only time in the entire model →

Sales: of the three types of units →

Pricing of Units: of the three types of units including VAT →

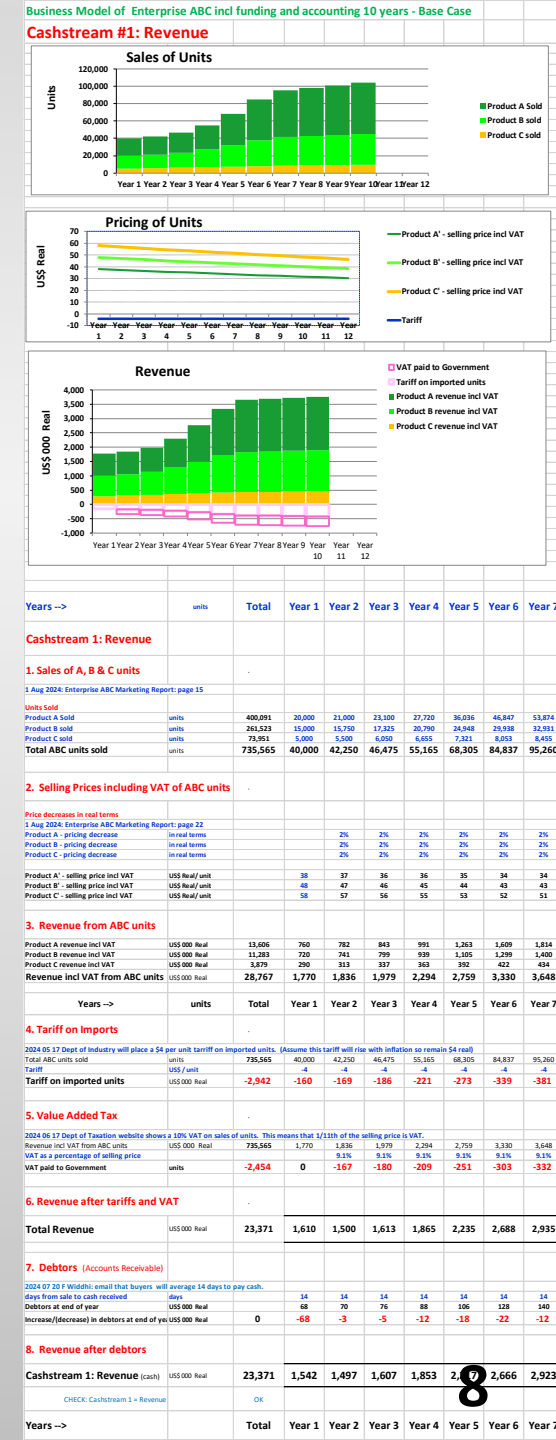
Revenue: As used in Accounting and Tax computations →

Tariffs : on imported goods →

Value Added Tax : →

Debtors: →

Cashstream #1: Revenue: cash received after Tariffs, VAT and Debtors. →

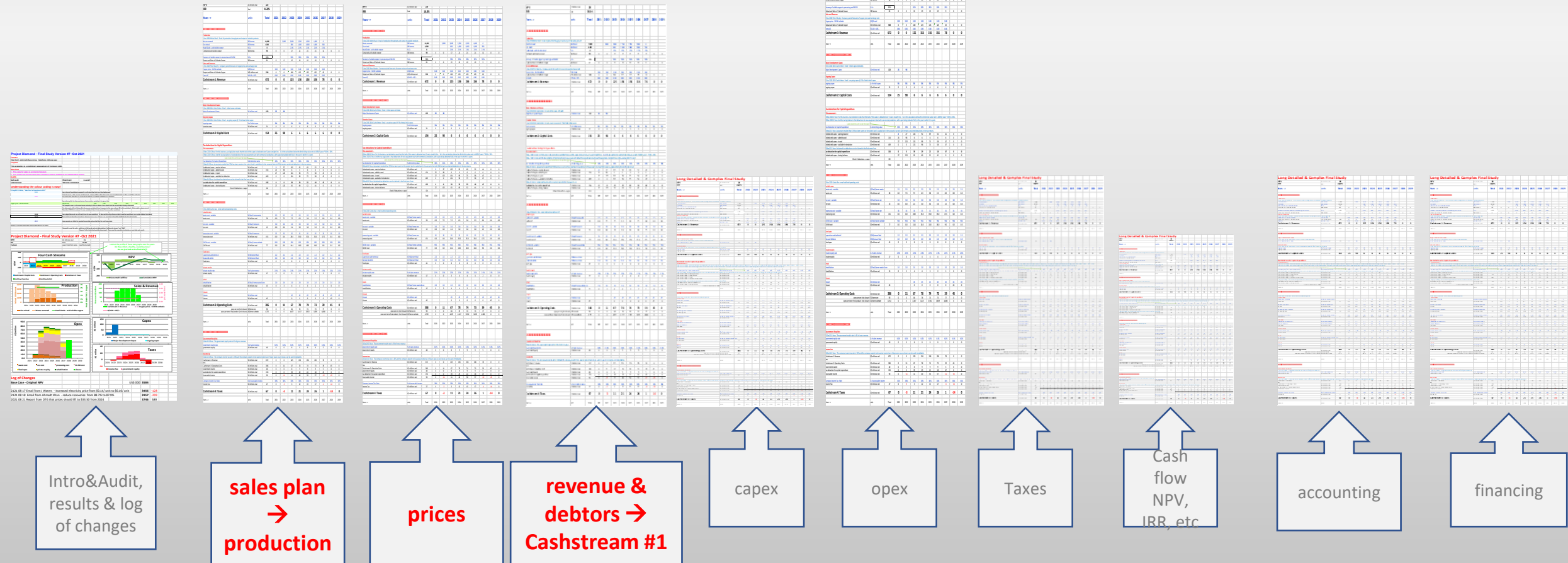


Here is an example of 'Cashstream #1: Revenue' in a long, detailed and complex model: -

In this illustration Cashstream #1 requires three worksheets...

- a detailed sales plan which leads to production requirements including raw materials, outputs, working stocks, customers, logistics, ... etc
- prices – which are complex
- revenue and debtors which lead to Cashstream #1

Many businesses/projects require long, detailed and complex computations of Cashstream #1.



Three models of the same computations

Here are three illustrations of different ways of modelling the revenue of Cashstream #1 .

Each has the same fresh data inputs, the same processing sequence and the same output of products for sale.

Do not look at the detail but at the ease of quickly following each model!

Intuitive: This version has discrete work-blocks, bold sub-headings, data inputs in blue, computations in black and the time line in green. Its clear flow means that anyone can easily follow the sequence, check the validity of the input data, understand the small steps of computational logic. This model has more rows to make it easier to follow. Others should feel confident with it.

Private ‘Trophy’: This ‘expert’ in Excel has combined multiple rows into complex algorithms. The ‘expert’ is very proud. But who can recognise the six lots of fresh input data and the seven lots of calculations? Where and where was the input data sourced? Understanding this model would require lots of time unravelling the algorithms.

Lazy or Rushed: This version is even worse because the ‘expert’ has omitted the units for each row and has not bothered to put a total of each row clearly visible on the left side. Others cannot do a sense check of each sub-total nor quickly check the accuracy of the input data against the external source of that data. It is arrogant and untrustworthy.

2. Processing										
Calendar Year ->	units	Total	2021	2022	2023	2024	2025	2026	2027	2028
1 Nov 2020 F Williams' Processing metallurgists' workbook of processing giving the three cases. (assume minor movements in head grade from year to year)										
One feed										
one feed to processing - alpha	millions dry to	58			5.1	8.0	8.0	8.0	8.3	5.2
one feed to processing - beta	millions dry to	60			0.0	0.0	0.0	0.0	0.0	2.4
one feed to processing - aggregate	millions dry to	118			5.1	8.0	8.0	8.0	8.3	7.7
feed grade - copper	% Cu	1.38%	0.00%	0.00%	1.25%	1.25%	1.25%	1.25%	1.25%	1.33%
feed grade - gold	Au g/t	0.1	0.0	0.0	0.2	0.2	0.2	0.2	0.2	0.2
feed grade - silver	Ag g/t	1.0	0.0	0.0	2.0	2.0	2.0	2.0	2.0	1.4
feed grade - moly	% Mo	0.04%	0.00%	0.00%	0.09%	0.09%	0.09%	0.09%	0.09%	0.06%
I. Copper Concentrate										
Recovery - copper	% Cu	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%
Recovery - gold	% Au	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%
Recovery - silver	% Ag	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%
Copper Concentrate Grade - copper	% Cu	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%
copper concentrate produced	000 dry tonnes	4,613	0	0	180	284	284	284	296	289
copper concentrate grade - gold	g/t Au	2.8	0.0	0.0	4.8	4.8	4.8	4.8	4.8	4.2
copper concentrate grade - silver	g/t Ag	16	0	0	37	37	37	37	37	24
copper conc - contained copper	000 tonnes Cu	1,430	0	0	56	88	88	88	92	90
copper conc - contained gold	000 ounce Au	583	0	0	28	44	44	44	45	39
copper conc - contained silver	000 ounce Ag	2,424	0	0	212	334	334	334	349	219
II. Molybdenum Concentrate										
1 Nov 2020 F Williams' Processing metallurgists' workbook of processing giving the three cases. (assume minor movements in head grade from year to year)										
Recovery - moly	% Mo	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%
Moly Concentrate Grade - moly	% Mo	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%
moly concentrate produced	000 dry tonnes	66	0.0	0.0	5.8	9.2	9.2	9.2	9.6	6.0
moly concentrate - contained moly	000 tonnes Mo	37	0.0	0.0	3.2	5.0	5.0	5.0	5.3	3.3
Value of contained metals in both concentrates										
copper conc - contained copper	US\$ millions R	8,827	0	0	345	543	543	543	567	553
copper conc - contained gold	US\$ millions R	583	0	0	28	44	44	44	45	39
copper conc - contained silver	US\$ millions R	24	0	0	2	3	3	3	3	2
moly concentrate - contained moly	US\$ millions R	564	0	0	49	78	78	78	81	51
Aggregate contained value		9,999	0	0	424	668	668	668	697	645
Calendar Year ->	units	Total	2021	2022	2023	2024	2025	2026	2027	2028
3. Sales Volumes										
I. Sales of Copper Concentrate										

2. Processing										
one feed to processing - aggregate	millions dry to	118			5.1	8.0	8.0	8.0	8.3	7.7
Recovery - copper	% Cu	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%
Recovery - gold	% Au	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%
Recovery - silver	% Ag	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%
Copper Concentrate Grade - copper	% Cu	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%
copper concentrate produced	000 dry tonnes	4,613	0	0	180	284	284	284	296	289
copper concentrate grade - gold	g/t Au	2.8	0.0	0.0	4.8	4.8	4.8	4.8	4.8	4.2
copper concentrate grade - silver	g/t Ag	16	0	0	37	37	37	37	37	24
Recovery - moly	% Mo	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%
Moly Concentrate Grade - moly	% Mo	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%
moly concentrate produced	000 dry tonnes	66	0.0	0.0	5.8	9.2	9.2	9.2	9.6	6.0
moly concentrate - contained moly	000 tonnes Mo	37	0.0	0.0	3.2	5.0	5.0	5.0	5.3	3.3
Aggregate contained value		9,999	0	0	424	668	668	668	697	645
Calendar Year ->	units	Total	2021	2022	2023	2024	2025	2026	2027	2028

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Recovery - copper	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	88.0%	
Recovery - gold	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	77.0%	
Recovery - silver	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	65.0%	
Copper Concentrate Grade - copper	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	31.0%	
copper concentrate produced	0	0	180	284	284	284	284	296	289	
copper concentrate grade - gold	0.0	0.0	4.8	4.8	4.8	4.8	4.8	4.8	4.2	
copper concentrate grade - silver	0	0	37	37	37	37	37	37	24	
Recovery - moly	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	70.0%	
Moly Concentrate Grade - moly	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	55.0%	
moly concentrate produced	0.0	0.0	5.8	9.2	9.2	9.2	9.2	9.6	6.0	
moly concentrate - contained moly	0.0	0.0	3.2	5.0	5.0	5.0	5.0	5.3	3.3	
Aggregate contained value	0	0	424	668	668	668	668	697	645	
Calendar Year ->		2021	2022	2023	2024	2025	2026	2027	2028	

How to successfully model Revenue, Sales & Operations ...

A person creating an economic evaluation model needs to **fully understand in detail, the complete sequence of a business** from customer needs through to deliveries, from raw material inputs through to finished products, from the shape of this individual business to the shape of the evolving industry.

The evaluation specialist typically needs to put the computer aside, to get amongst the receipt of customers' orders, get across to the operations/production facility and get amongst the despatch and logistics.

You need to spend time with the people working/managing the customer → production → logistics sequence. Where appropriate: spend time on-shift with the operators, understand the sourcing of raw materials, follow each product through to delivery to its customers, know what customer need (not want), investigate the pricing, understand the marketing strategy, understand the entire industry ...

Evaluation specialists cannot be passive/lazy and simply accept at 'face value' the various operational forecasts, the sales forecasts and the logistics/payments from each of the experts in these fields.

Beware of study leaders, with engineering, operational or technical backgrounds, who naturally focus on their arena of expertise. They may treat the sales and pricing as sacrosanct and beyond question. These leaders tend to focus on the capex and opex, not understanding that testing ideas in marketing, sales and revenue should have much more impact.



Stage and ampitheatre, Palmyra, Syria (before ISIS)



Tetrapylon at the crossroads, Palmyra, Syria (before ISIS)

“Get off your seat and amongst the action!”

Business evaluations in the mining industry have particular challenges in ***Cashstream #1: Revenue, Sales & Operations*** and so have an extra module to read.

END